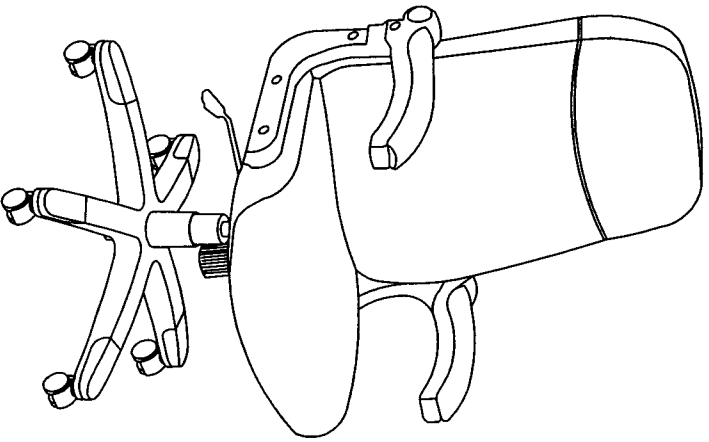


ASSEMBLY INSTRUCTIONS

Comfort Series - Big & Tall

Pivot Arm Chair

Model No. 6446AG



Tiffany Industries™
 A MAYLINE GROUP COMPANY
 619 N. Commerce, P.O. Box 728
 Sheboygan, WI 53082-0728

Toll Free: 1-800-822-8037
 FAX: 920-457-7388
 On Line: www.mayline.com

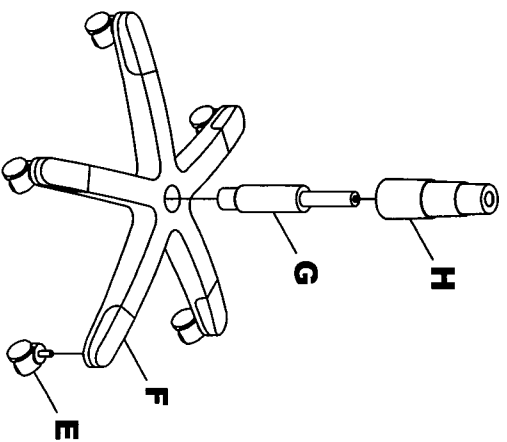
P/N 6446AG REV 02 9/07

PARTS LIST 6446AG

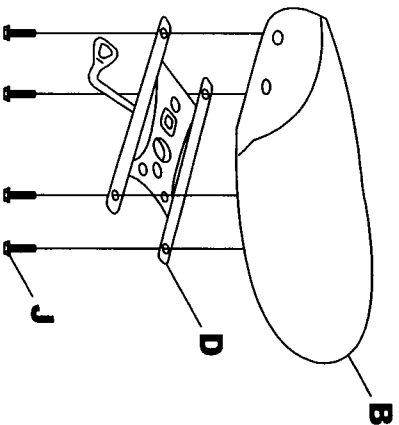
When ordering components, specific color and/or size information may be required.
 Contact a Mayline Customer Service Representative: 1-800-822-8037

* Individual Items, Order by part number.
 ** Denotes Color Code.

Reference Letter	A*	Quantity	1
Part Number	102019 Lumber Bulb		
Reference Letter	B*	Quantity	1
Part Number	101447 Lumber Hoister		
Reference Letter	C*	Quantity	2
Part Number	101457** Arms (pair)		
Reference Letter	D*	Quantity	1
Part Number	101455 Mechanism		
Reference Letter	E*	Quantity	5
Part Number	101521 Castor (5 per pack)		
Reference Letter	F*	Quantity	1
Part Number	101517 Base		
Reference Letter	G*	Quantity	1
Part Number	101520 Cylinder		
Reference Letter	H*	Quantity	1
Part Number	101479 Cylinder Cover		
Part Number	101432* Hardware Bag	Quantity	16
Reference Letter	J	Spare	1
Reference Letter	K*	Quantity	8
Reference Letter	L	Quantity	1
Reference Letter	J	Spare	1

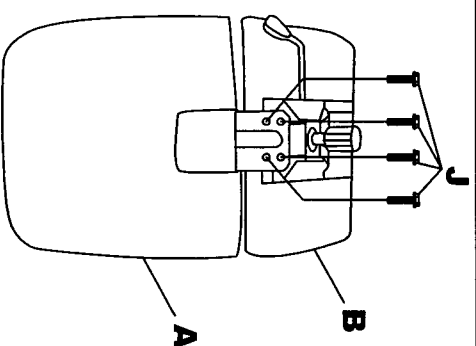


1. Place Base (F) upside down and push Casters (E) firmly into base. 5 places.
2. Turn Base right side up and Insert Cylinder (G) into center hole of Base.
3. Place Cylinder Cover (H) over Cylinder.

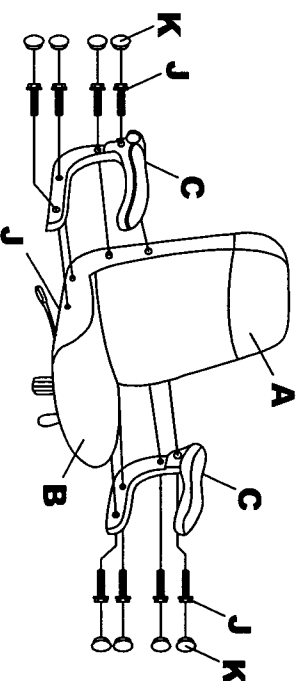


4. Assemble Mechanism (D) onto Seat (B) using Screws (J) 4 places.

2

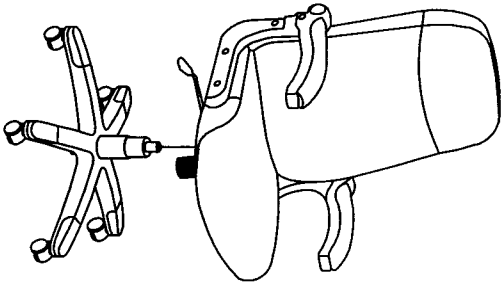


5. Assemble Back (A) onto Seat (B) using Screws (J) 4 places. DO NOT TIGHTEN SCREWS at this time. This will allow a tolerance when assembling arms.



6. Assemble Arms (C) 2 places onto Back (A) & Seat (B) using Screws (J) 8 places. DO NOT TIGHTEN SCREWS at this time.
7. After both arms are installed tighten all Screws (J) 12 places.
8. Insert Arm Plugs (K) into Arms (C) 8 places.

3



8. Carefully place chair assembly onto base assembly.

NOTE:

Periodically (Every 90 days) make sure screws are fully tightened.

OPERATING INSTRUCTIONS FOR CENTER PIVOT MECHANISM

1. Seat Height Adjustment:

To raise the seat, pull lever upward and raise your body up slightly to allow the chair to rise to the desired height.

To lower the seat, pull lever upward and apply weight downward on the seat.

Seat Upright Lock.

To lock chair in upright position, lean forward and push knob toward chair.

To unlock chair in upright position, lean forward and pull away from chair.

2. Tilt Tension Control Knob.

Turn knob clockwise to increase tilt tension.
Turn knob counter-clockwise to decrease tilt tension.

