

AA360 Articulating Arm Mounting Instructions

1. Mount track to underside of work surface
 - a. Make sure track is mounted square to front edge of work surface
 - b. Front edge of track should be approximately ½" back from front of work surface
 - c. Drill .125 / .136" diameter pilot holes (10) x 5/8" deep in underside of work surface for #8 x 5/8" screws
 - d. Install 8 screws along both sides of track and back center screw with bumper. Make sure screws are drawn down tight enough to remove slight bow from track

2. Mount keyboard tray to articulating arm mechanism
 - a. If using a keyboard tray:
 - b. Lay tray face down
 - c. Use tray bracket holes as a template for marking hole locations. Make sure tray is centered left to right. Back edge of tray bracket must be flush with back edge of tray
 - d. Install screws

3. Place bumper over end of track and mark 2 hole locations on the work surface. Drill .125 / .136" diameter pilot holes, 5/8" deep, for #8 x 5/8 screws provided. Install the bumper – DO NOT OVERTIGHTEN

4. Slide mechanism into grooves on track until it hits back bumper stop