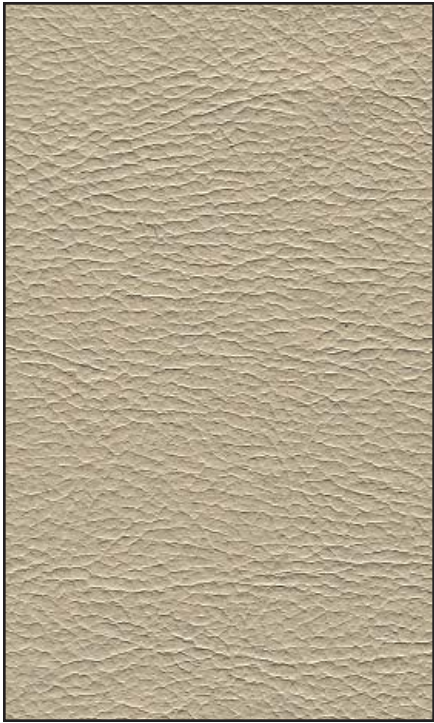


NeutralPosture



LEATHER COLLECTION



Bone
(LV06)



Honey
(LV07)



Ginger
(LV05)



Burgundy
(LV03)



Green
(LV04)

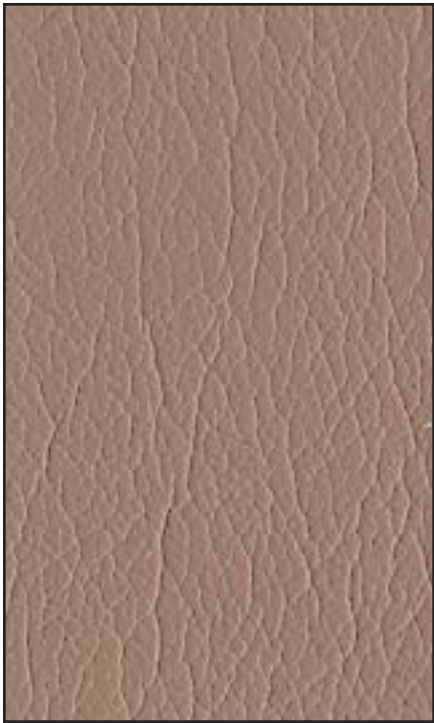


Navy
(LV02)



Black
(LV01)

N·stead™



Curry
(230231)



Orchard
(230234)



Admiral
(230233)



Raven Wing
(230230)



Tan
(230293)



Curry
(230231)



Chianti
(230232)

UltraLeather™

Madras



Green
(LLO4)



Ginger
(LLO5)



Honey
(LLO7)



Bone
(LLO6)



Burgundy
(LLO3)

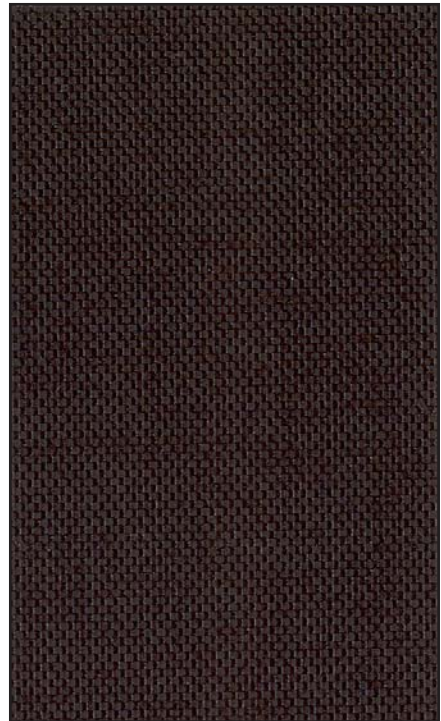


Navy
(LLO2)



Black
(LLO1)

Ballistic



Black

Natural



Black

TECHNICAL INFORMATION

Madras

Raw material:	USA/SA/EURO
Average size:	3,4 / 4,8 m ²
Thickness:	0,8-1,0 mm
Description:	the classic corrected grain leather

PROPERTY TEST METHOD REQUIREMENT

1. Thickness ISO 2589 0,8 - 1,0 mm
2. Tensile strength ISO 3376 ³ 10 N / mm²
3. Elongation at break ISO 3376 40 - 70 %
4. Tear strength ISO 3377-1 ³ 20 N
5. Flexing endurance (after 20.000 flex) ISO 5402 No damage
6. Colour fastness to artificial light (Xenotest)
72 hours
ISO 105B02 ³ 4 blue scale
7. Colour fastness to rubbing
N° 500 dry rubs
N° 80 wet rubs
ISO 11640
ISO 11640
³ 4 grey scale
³ 4 grey scale
8. Fire resistance F.M.V.S.S. 302 Auto extinguishing without flame propagation

CHEMICAL ANALYSIS

PROPERTY TEST REQUIREMENT

- Chrome contents as Cr2O3)
IUC 8 > 3,5%
Solubility in dichloromethane (Fats and other solvents)
ISO 4048 < 9%
Ph of aqueous extracts ISO 4045 >/=3,5

N-stead™

Test	Method	Results
Grab Tensile average	CFFA-17	83.5 x 78.8
Trapezoid Tear average	CFFA-16C	35.1 x 31.5
Adhesion (1" strip)	CFFA-3	4.0# minimum
Weight	CFFA-20	13.0 oz/yd ² ± 10%
Tack Tear average	CFFA-14	55.5 x 49 average
Abrasion	Wyzenbeek 3,000 cycles (screen wire)	No print wear
Blocking	CFFA-4	No. 1
Flammability	California Technical Bulletin 117 Section E	Pass

Vinyl Thickness .0086
Backing 4.5 oz/yd² non woven polyester

Natural

Raw Material	Domestic Hides
Hide Size	47 square feet (average size)
Thickness	0.9 - 1.1 mm
Flammability	Cal Tech Bulletin #117 Section E (CS-191-53)

Ultraleather™

Abrasion	200,000 double rubs ASTM D 4157 Wyzenbeek for Heavy Duty Upholstery
FR Rating	CA Bulletin - 117 E - Class 1 ASTM E 84 Class A UFAC-Class 1

N-stead™—high-quality, durable vinyl/faux leather with matching colors to real Madras leather.

Natural Leather—semi-aniline contract leather. Available in black only.

Ultraleather™—supple faux leather with an extremely soft hand natural feel.

Madras Leather—premium, semi-aniline hides with natural grain and a smooth hand.

Ballistic—sporty, durable Nylon finish to complement both leather and faux leather uppers.

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